



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3108-1**

**Job Sheet 180127**



Part No: D3108-1

Job Qty: 6 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/6/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B1 IPP B 02.04.22 Added Rev.B NG

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                         |
| 100   | Purchasing | 6 pcs | 7/6/18     | 7/6/18   | 0.00      | 0.00    | Purchasing            |           | Imp 18.07.11            |
| 110   | Packaging  | 6 pcs | 7/6/18     | 7/6/18   | 0.00      | 0.00    | Packaging2            |           | Imp. DAS 18.07.11       |
| 120   | QC         | 6 pcs | 7/6/18     | 7/6/18   | 0.00      | 0.00    | QC6                   |           | 38                      |
| 130   | Packaging  | 6 pcs | 7/6/18     | 7/6/18   | 0.00      | 0.00    | Packaging3-1          | started   | JUL 24 2018             |
| 140   | QC21-SA    | 6 Ea  | 7/6/18     | 7/6/18   | 0.00      | 0.00    | QC21                  |           | DAS 21 9-00 JUL 24 2018 |

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs  
Descriptions: 120 - QC6- All purchased or subcontracted products  
130 - Identify as per dwg & Stock Location: \_\_\_\_\_  
140 - QC21- Final Inspection - Work Order Release

EXP: July 17, 2019

EXP DATE JUL 17 2019

PO040363

JUN 29 2018

### Job BOM

| Part / Item | Component Name | Quantity     | Operation      | Container |
|-------------|----------------|--------------|----------------|-----------|
| D3108-1P    | Decal          | 6 pcs (1 ea) | 100-Purchasing | S690889   |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | D3108-1P       | 6        | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 6/29/18 8:10 AM dart.baker.diane



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Howesbury, ON K64 1X7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S090917



Part: D3108-1

Job No: 180127

Serial No/Batch: S090917

Revision:

Inspector:

Exp Date:

Instructions:

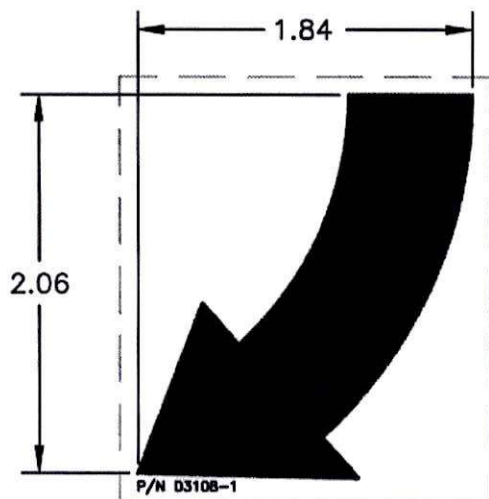
Date: 07/11/10

Handwritten notes in blue ink, including "82", "340", and "15".

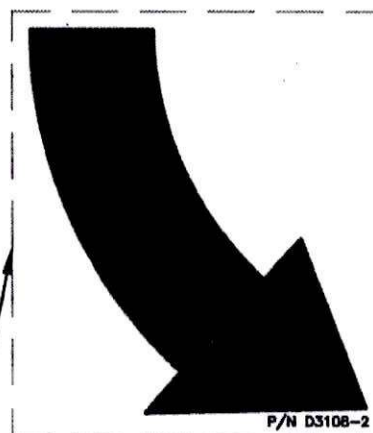


|                  |                |                                                   |                        |
|------------------|----------------|---------------------------------------------------|------------------------|
| DESIGN<br>RF     | DRAWN BY<br>RF | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>#     | APPROVED<br>#  | DRAWING NO.<br>D3108                              | REV. B<br>SHEET 1 OF 2 |
| DATE<br>02.04.01 |                | TITLE<br>DECAL                                    | SCALE<br>1:1           |
| A                | 02.04.01       | NEW ISSUE                                         |                        |
| B                | 02.04.17       | ADD -7/-9; ADD TRIM LINES                         |                        |
| B1               | 04.05.11       | CHANGE MATERIAL ON D3108-9                        |                        |

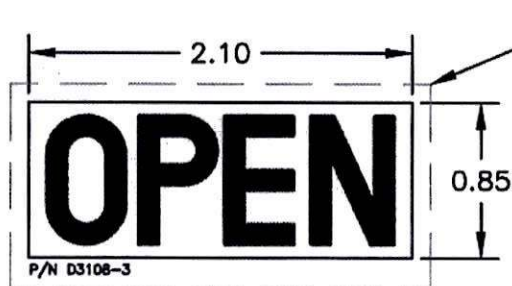
RELEASED  
02.04.22



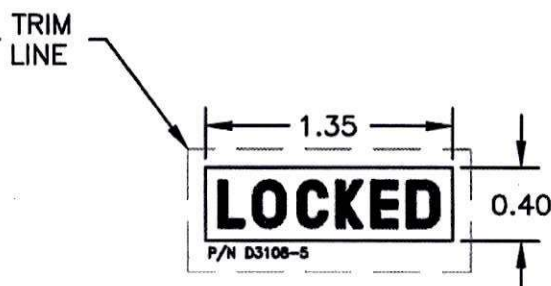
D3108-1  
(REPLACES BHT P/N 31-057-3EH)



D3108-2  
(REPLACES BHT P/N 31-057-4EH)



D3108-3  
(REPLACES BHT P/N 31-042-7BHF)



D3108-5  
(REPLACES BHT P/N 31-042-13DHF)

**NOTES:**

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK  
MANUFACTURED FROM 3M 7 MIL MASKING FILM  
#8522CP OR AVERY IPM #2031  
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO040363

**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO040363

**PO Date:** 6/29/18

**Due Date:** 7/6/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

JUN 29 2018

| Items        |        |          |                  |         |                                          |        |          |                |                   |         |                  |                |
|--------------|--------|----------|------------------|---------|------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part     | Supplier Part No | Item No | Description                              | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1            | 180126 | D3108-9P |                  |         | Decal D3108-9<br>As Per Dwg D3108 Rev. B | Firmed | 7/6/18   | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
| 2            | 180127 | D3108-1P |                  |         | Decal D3108-1<br>As per Dwg D3108 Rev. B | Firmed | 7/6/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$13.3333/pcs    | \$80.00        |
| 3            | 180128 | D3108-2P |                  |         | Decal D3108-2<br>As per Dwg D3108 Rev. B | Firmed | 7/6/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$13.3333/pcs    | \$80.00        |
| 4            | 180129 | D3108-3P |                  |         | Decal D3108-3<br>As per Dwg D3108 Rev. B | Firmed | 7/6/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$13.3333/pcs    | \$80.00        |
| 5            | 180130 | D3108-5P |                  |         | Decal D3108-5<br>As Per Dwg D3108 Rev. B | Firmed | 7/6/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$13.3333/pcs    | \$80.00        |
| Grand Total: |        |          |                  |         |                                          |        |          |                |                   |         |                  | \$400.00       |

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### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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jlb

| *** CERTIFICATE of CONFORMITY ***                                                                                                                                                                                           |                 |                             |                     |                                       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------------------|---------------------|---------------------------------------|
| Manufacture: <u>Studio SL2</u>                                                                                                                                                                                              |                 |                             |                     |                                       |
| Purchase order #:                                                                                                                                                                                                           | Packing Slip#   | Part #:                     | Drawing Rev:        | Serial/Batch:                         |
| <u>040363</u>                                                                                                                                                                                                               | <u>WO#23100</u> |                             |                     |                                       |
| Description (Part Name): <u>Decals</u><br><u>D3108 - 9P, 1P, 2P, 3P, 5P</u>                                                                                                                                                 |                 |                             | Quantity: <u>36</u> |                                       |
| Certification:<br>We hereby certify that:                                                                                                                                                                                   |                 |                             |                     | PLEASE<br>CHECK<br>BOX IF<br>REQUIRED |
| 1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.                                                                                         |                 |                             |                     | <input checked="" type="checkbox"/>   |
| 2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.                                                                                                                                     |                 |                             |                     | <input checked="" type="checkbox"/>   |
| 3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. |                 |                             |                     | <input checked="" type="checkbox"/>   |
| 4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.                                                                          |                 |                             |                     | <input checked="" type="checkbox"/>   |
| Record Expiry Date of Materials: <u>July 6, 2019</u>                                                                                                                                                                        |                 |                             |                     |                                       |
| Authority: <u>3M</u>                                                                                                                                                                                                        |                 |                             |                     |                                       |
| Approval:                                                                                                                                                                                                                   |                 | Date: (yyyy/mm/dd)          |                     |                                       |
| <u>Valerie Yang</u>                                                                                                                                                                                                         |                 | <u>2018/07/06</u>           |                     |                                       |
| Signature:                                                                                                                                                                                                                  |                 | Title:                      |                     |                                       |
| <u>Val</u>                                                                                                                                                                                                                  |                 | <u>office administrator</u> |                     |                                       |

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